

Data Sheet
Date Prepared:

# **RANDOM PP R520F**

YUPLENE R520F is propylene random copolymer designed for use in blow molding, and ISBM (Injection stretch blow molding). YUPLENE R520F offers high Vicat softening point and low temperature toughness, YUPLENE R520F is suitable for application which needs high tempearture heat treatment step.

YUPLENE R520F is designed for the medical applications. YUPLENE R520F complies with FDA regulation 21 CFR177.1520 for all food contact and it meets the United States Phamacopia (USP) test requirement.

### **Application / Use Case**

Blow Molding / Intravenous bottle, Transparent container (IBM,ISBM)

#### **Characteristics**

**Direct Blow** 

## **Specification**

	Specification	Unit	<b>Test Method</b>
Melt Index	1.8	g/10min	ASTM D1238

## **Physical Properties**

	Value	Unit	Test Method	
IZOD Impact Strength(Notched, 23°C)	10	kg·cm/cm	ASTM D256	
Softening Point(Vicat)	135	°C	ASTM D1525	
Tensile Strength at Yield	290	kg/cm²	ASTM D638	
Elongation at Break	>500	%	ASTM D638	

Head Office 99 Seorin-dong, Jongno-gu, Seoul 110-110, Korea

Tel. 82-2-2121-5114 Fax. 82-2-2121-7001

140-1 Woncheon-dong, Yuseong-gu, Taejeon, Korea

Technology Tel. 82-42-866-7624 Fax. 82-42-866-7603

Online www.skglobalchemical.com

SK Institute of

www.skchem.com

ISO 9001 Certified







Flexural Modulus	11000	kg/cm²	ASTM D790
Spiral Flow	500	mm	SK Method
Hardness(Rockwell)	80	R Scale	ASTM D785
Heat Distortion Temperature	82	°C	ASTM D648
Accelerated Oven Aging(in Air at 150°C)	360	hr	ASTM D3012

These are typical properties only, and are not to be construed as specific limits.

Head Office

99 Seorin-dong, Jongno-gu, Seoul 110-110, Korea Tel. 82-2-2121-5114 Fax. 82-2-2121-7001

SK Institute of

140-1 Woncheon-dong, Yuseong-gu, Taejeon, Korea

Technology Online Tel. 82-42-866-7624 Fax. 82-42-866-7603 www.skglobalchemical.com

www.skchem.com

ISO 9001 Certified



